

# Trademax CrossBar Kit Fitting Instruction

To suit—Fraizon SV 2024 - Current



TM-FSVP-41600

***Congratulations on the purchase of your Australian made Wedgetail Roof Rack product.***

Please read and follow the instructions carefully to ensure correct fitment.

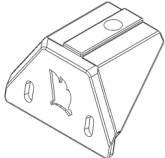
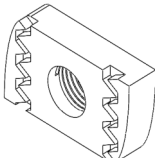

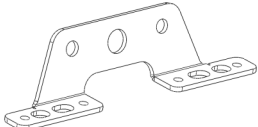
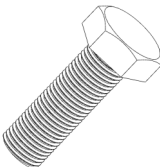


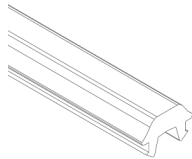


Contact us if any parts appear missing, incorrect, or damaged.

Clean the roof prior to fitting the roof racks.

## Tools Required:

- Spanner (13 & 17 mm)
- Hex Key (5mm)
- Silicone/urethane
- Drill bit(5mm) & Rivet Gun

### Kit Content

<u>1</u>	70 mm Trademax Leg		X8
<u>5</u>	M10 Unistrut		X8
<u>10</u>	12.9mm Rivet		X32
<u>2</u>	Colorado Lug		X8
<u>6</u>	M10 X 30 Hex Bolt		X8
<u>3</u>	Tradesmax Crossbar		X4
<u>7</u>	M10 X Split Washer		X8
<u>4</u>	WT Rubber		X4
<u>8</u>	10mm Flat Washer		X8
<u>9</u>	M8 Flange Nut		X8

Assemble Lugs to the roof

1

- Locate the mounting points on each side of the roof in the rubber channel at the front.
- If drilling and bolting is required, the headlining and the rails removed if present (X Pro Models)
- If rivet mount is to be used (in random location) go to step 2

2

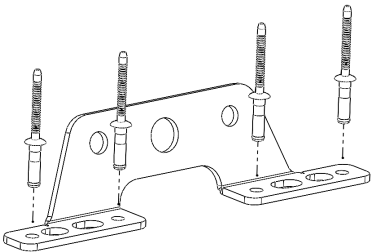
- Raise the rubber channel and trim rubber channel to allow rivet mounted lug in desired location
- Mark the 5mm rivet holes in each side of the mounting lug & drill with a 5mm drill bit.



**NOTE-** Use drill sleeve when drilling into roof area to preserve headlining

3

- Paint all holes using either an enamel or acrylic paint (to apply use a cotton bud if paint brush is not available).
- Apply silicone or urethane sealer (natural cure sealants only) under the whole lug and to the 5mm drilled rivet holes.
- To retain rubber strip in place apply a small amount of silicone sealant as required ( Trim underside of rubber if required to allow rubber to sit flush over mounting lug)

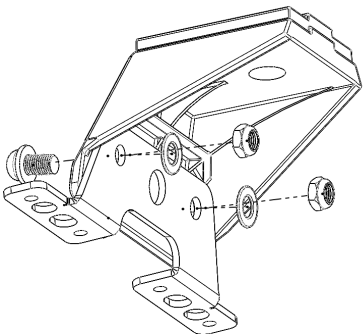


**NOTE-** Apply sealant over the top of rivets to prevent water ingress

**Assemble Lugs to Legs**

4

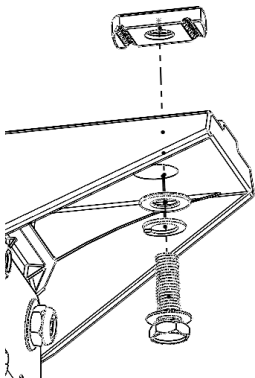
- Attach the plastic leg to the lug using M8 Dacro and Nyloc Nut



5

- If necessary, apply spacers to the top of the legs to ensure all crossbars are level.
- Attach the channel nuts to the top of leg.
  - Fit 10mm Bolt / Split washer/ Flat washer / Channel Nuts/ Spacers to the top of legs.

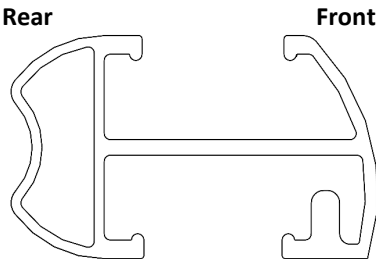
\* Channel nuts to the top as shown in the following diagram



**Assemble the Wedgetail Crossbar to the legs**

6

- Place the Trademax Crossbar on the rails in the desired position
- Ensure the crossbar placed in the correct orientation
- Spin the channel nuts 90 degree in the channel on the underside of the rack till they lock into the channels. Do not tighten fully.



7

- Centralize the crossbar to side (using a tape measure)

8

- Fully tighten remaining bolts in the following order:
  1. Legs to Crossbar
  2. Legs to the lugs

**NOTE**-Ensure the channel nuts are 90 degrees to the channels.



Check fastenings are firmly tensioned at regular intervals.  
Do not overtighten, this will preserve the spring washers.

9

- Insert the crossbar rubber on top of the crossbar
- Insert the extra crossbar rubber under the front crossbar
- Insert End cap at the both side of the crossbar

Thank you for your purchase.

Please complete your warranty application following correct installation.

TradeMax by Tradesman Roof Racks

Innovation through Inspiration