

# Trademax CrossBar Kit Fitting Instruction

To suit—Mounting Kit to suit Toyota Hilux AN120 10/15 - Current Dual Cab



TM-TH16-11300

**Congratulations on the purchase of your Australian made Wedgetail Roof Rack product.**

Please read and follow the instructions carefully to ensure correct fitment.

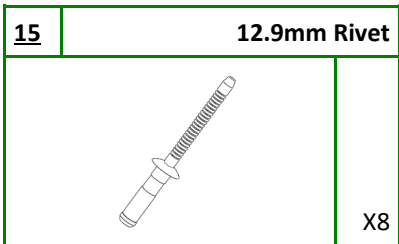
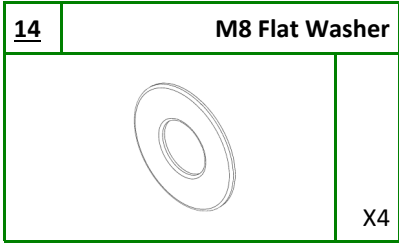
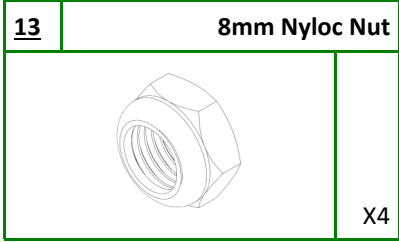
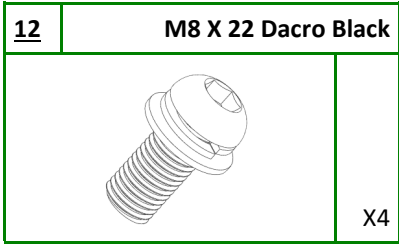
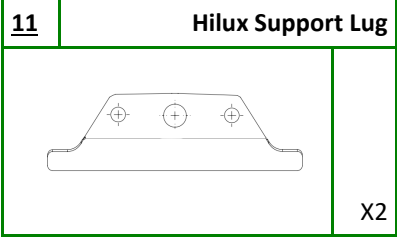
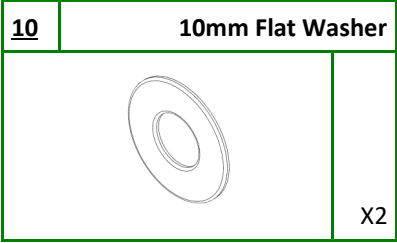
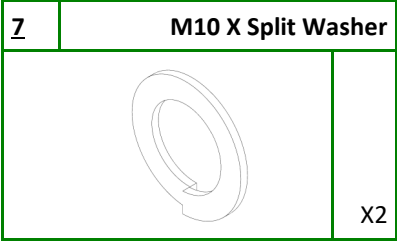
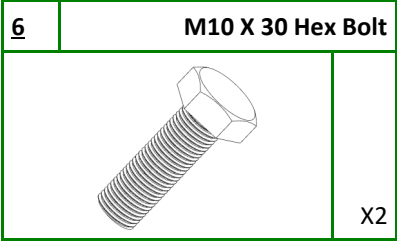
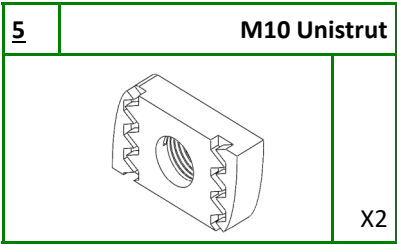
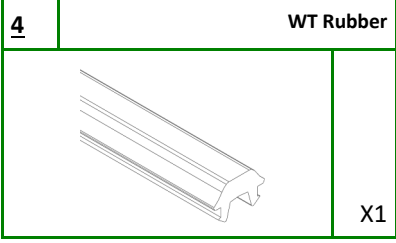
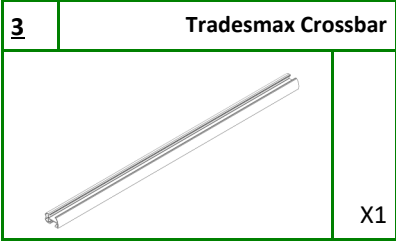
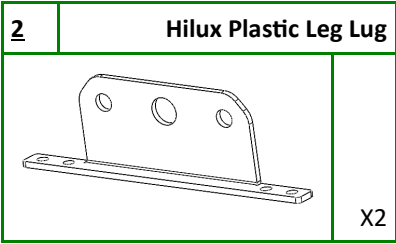
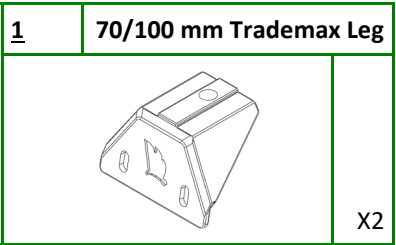
Contact us if any parts appear missing, incorrect, or damaged.

Clean the roof prior to fitting the roof racks.

## Tools Required:

- Spanner (13 & 17 mm)
- Hex Key (5mm)
- Silicone/urethane
- Drill bit(5mm) & Rivet Gun

### Kit Content



Assemble Lugs to the roof

1

- Position the crossbar lugs in desired location *(there is no factory mounting points on this vehicle)*

2

- Raise the rubber channel and trim to either side of the lug
- Mark the 5mm rivet holes in each side of the mounting lug & drill with a 5mm drill bit.

3

- Paint all holes using either an enamel or acrylic paint (to apply use a cotton bud if paint brush is not available).
- Apply silicone or urethane sealer (natural cure sealants only) under the whole lug and to the 5mm drilled rivet holes.
- Install the 2 lugs into roof ditch using Rivet. *(figure 1)* In the direction as shown. *(figure 2)*
- To retain rubber strip in place apply a small amount of silicone sealant as required ( Trim underside of rubber if required to allow rubber to sit flush over mounting lug)

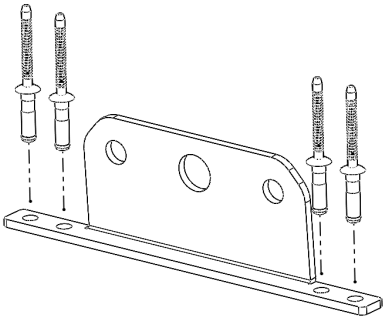


Figure 1

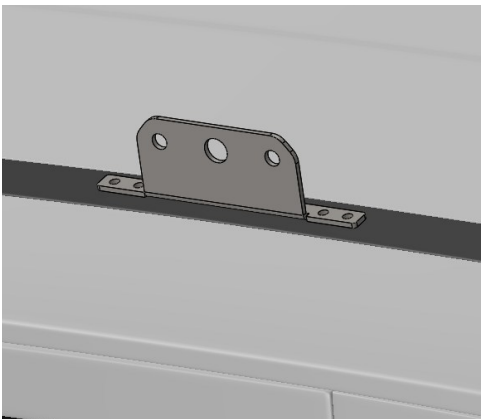
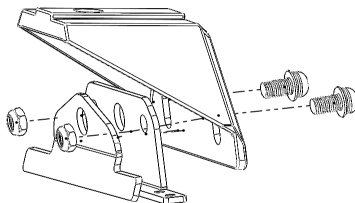


Figure 2

**Assemble Lugs to Legs**

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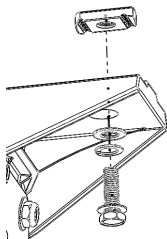
- Attach lugs to the roof of vehicle using M8 X 25 Hex Bolt as shown.
- Attach the plastic leg to the lug using M8 Dacro and Nyloc Nut



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- If necessary, apply spacers to the top of the legs to ensure all crossbars are level.
- Attach the channel nuts to the top of leg.
  - Fit 10mm Bolt / Split washer/ Flat washer / Channel Nuts/ Spacers to the top of legs.

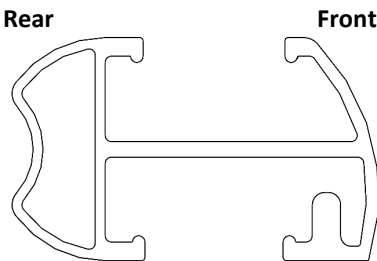
\* Channel nuts to the top as shown in the following diagram



**Assemble the Wedgetail Crossbar to the legs**

6

- Place the Trademax Crossbar on the rails in the desired position
- Ensure the crossbar placed in the correct orientation
- Spin the channel nuts 90 degree in the channel on the underside of the rack till they lock into the channels. Do not tighten fully.



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- Centralize the rack side to side (using a tape measure) on the Commercial-Max rails.

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- Fully tighten remaining bolts in the following order:
  1. Legs to Crossbar
  2. Legs to the lugs

**NOTE**-Ensure the channel nuts are 90 degrees to the channels.



Check fastenings are firmly tensioned at regular intervals.  
Do not overtighten, this will preserve the spring washers.

9

- Insert the crossbar rubber on top of the crossbar
- Insert the extra crossbar rubber under the front crossbar
- Insert End cap at the both side of the crossbar

Thank you for your purchase.

Please complete your warranty application following correct installation.

TradeMax by Tradesman Roof Racks

Innovation through Inspiration